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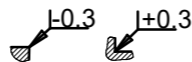
ISO 13920 Welded Construction	ISO 2768 General Tolerances			S 12708 Steel Casting		
	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	L mm	Ham	İşl.			
	Nom. Size	Class				
	<4000	2,0	0,4			
ISO 2768 General Tolerances	<2000	1,2	0,4			
	<1000	0,8	0,3			
	<400	0,5	0,3			
	30-120	0,3	0,2			
	2-30	0,2	0,1			
	L mm	m ±	K ±			
	Nom. Size	Class				
	>20000	9,0	8,0			
	<20000	8,0	7,0			
	<16000	7,0	6,0			
ISO 13920 Welded Construction	<12000	6,0	5,0			
	<8000	5,0	4,0			
	<4000	4,0	3,0			
	<2000	3,0	2,0			
	<1000	2,0	1,5			
	<400	1,0	1,0			
	30-120	1,0	0,5			
	2-30	1,0	0,5			
	L mm	A ±	E ±			
	Nom. Size	Class				

STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts -
Geometrical product specification and quality tolerances
According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above -
Tolerances on dimensions and shape
According to EN10029 - B

Edge without dimension according to DIN ISO 13715



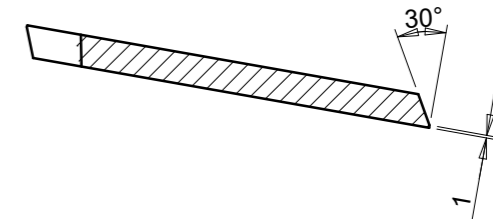
True length theoretically according to DIN 6935



Ra12.5



Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	R02	Kaynak için başlangıç bitiş kulakları eklendi.	16.07.2024	T.ŞABA	
Paint/Color	Modf. No	Modification Description	Date	Sign	

SECTION A-A
SCALE 1:2



						S355J2 EN 10025				26.5			
Item No	Designation Name of Item			Qty.	Standard Identification No Company		Material Company Code		Dimension		Weight (Kg)		
	ISO 21920-1		ISO 8015		ISO 2553		General Tol.		ISO 2768	f <input type="checkbox"/>	m <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level				CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>		Weld Pro.		ISO 13920	A <input checked="" type="checkbox"/>	B <input type="checkbox"/>	E <input checked="" type="checkbox"/>	F <input type="checkbox"/>
					CL3 <input type="checkbox"/>		Cast Steel		TS 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/>	Sr2 <input type="checkbox"/>
	Approved		P.FARINA					Scale		<div> Turkish Railway Vehicles Industry Inc.</div>			
	Checked		M.BORLO					1 : 5					
Prepared		D.CARLINO											
			Lower plate					EM20.24.03.60001					
A	TYP	Date:		Parts List No:				Sheet: 1/1		Size:A2		Rev:02	